

HSS

Dia.	Tool end dia.	Overall length	Cutting edge length	Shank dia.
D ₁	D _c	L	ℓ	D _s

Size D ₁ × Ø × D _s	Code	D _s (mm)	D _c (mm)	L (mm)	ℓ (mm)	No. of flutes	TYPE
6 × 90° × 6	CS6.0QM9	6	1.2	42	-	3	1
8 × 90° × 8	CS8.0QM9	8	1.6	44	-	3	1
10 × 90° × 8	CS010QM9	8	2	46	14	3	2
12 × 90° × 8	CS012QM9	8	2.5	48	16	5	2
16 × 90° × 10	CS016QM9	10	3.2	56	20	5	2
20 × 90° × 10	CS020QM9	10	4	60	24	5	2
25 × 90° × 10	CS025QM9	10	7	65	29	7	2
30 × 90° × 12	CS030QM9	12	9	68	32	7	2
35 × 90° × 12	CS035QM9	12	11	70	34	7	2
40 × 90° × 12	CS040QM9	12	12.5	71	35	7	2
6 × 60° × 6	CS6.0QM6	6	1.2	46	-	3	3
8 × 60° × 8	CS8.0QM6	8	1.6	48	-	3	3
10 × 60° × 8	CS010QM6	8	2	50	18	3	4
12 × 60° × 8	CS012QM6	8	2.5	52	20	5	4
16 × 60° × 10	CS016QM6	10	3.2	60	24	5	4
20 × 60° × 10	CS020QM6	10	4	64	28	5	4
25 × 60° × 10	CS025QM6	10	7	69	33	7	4
30 × 60° × 12	CS030QM6	12	9	76	40	7	4
35 × 60° × 12	CS035QM6	12	11	79	43	7	4
40 × 60° × 12	CS040QM6	12	12.5	81	45	7	4