

**HSS-Co Coating**

Shank dia.	Dia.	Overall length	Flute length
Ds	Dc	L	ℓ

Size Dc × θ	Code	Ds (mm)	Dc (mm)	L (mm)	ℓ (mm)	TYPE
3 × 90°	VCS-D3.0Q	3	3	46	10	1
4 × 90°	VCS-D4.0Q	4	4	55	12	1
5 × 90°	VCS-D5.0Q	5	5	62	13	1
6 × 90°	VCS-D6.0Q	6	6	66	15	1
8 × 90°	VCS-D8.0Q	8	8	79	20	1
10 × 90°	VCS-D010Q	10	10	89	23	1
12 × 90°	VCS-D012Q	12	12	102	26	1
16 × 90°	VCS-D016Q	16	16	115	32	1
20 × 90°	VCS-D020Q	20	20	131	40	1
25 × 90°	VCS-D025Q	25	25	151	50	1