

Segment : 56

Shank dia.	Drill diameter	Overall length	Flute length
Ds	Dc	L	$\ell$

Size Dc x $\theta$	Code	Ds (mm)	Dc (mm)	L (mm)	$\ell$ (mm)	Type	Stock
<b>3 × 90°</b>	VCS-D3.0Q	3	3	46	10	1	○
<b>4 × 90°</b>	VCS-D4.0Q	4	4	55	12	1	○
<b>5 × 90°</b>	VCS-D5.0Q	5	5	62	13	1	○
<b>6 × 90°</b>	VCS-D6.0Q	6	6	66	15	1	⊗
<b>8 × 90°</b>	VCS-D8.0Q	8	8	79	20	1	⊗
<b>10 × 90°</b>	VCS-D010Q	10	10	89	23	1	⊗
<b>12 × 90°</b>	VCS-D012Q	12	12	102	26	1	⊗
<b>16 × 90°</b>	VCS-D016Q	16	16	115	32	1	○
<b>20 × 90°</b>	VCS-D020Q	20	20	131	40	1	○
<b>25 × 90°</b>	VCS-D025Q	25	25	151	50	1	○