

Segment: 56

Shank dia.	Drill diameter	Overall length	Flute length
D _s	D _c	L	ℓ

Size D _c × θ	Code	D _s (mm)	D _c (mm)	L (mm)	ℓ (mm)	Type	Stock
3 × 90°	VCS-D3.0Q	3	3	46	10	1	○
4 × 90°	VCS-D4.0Q	4	4	55	12	1	○
5 × 90°	VCS-D5.0Q	5	5	62	13	1	○
6 × 90°	VCS-D6.0Q	6	6	66	15	1	○
8 × 90°	VCS-D8.0Q	8	8	79	20	1	○
10 × 90°	VCS-D010Q	10	10	89	23	1	○
12 × 90°	VCS-D012Q	12	12	102	26	1	○
16 × 90°	VCS-D016Q	16	16	115	32	1	○
20 × 90°	VCS-D020Q	20	20	131	40	1	○
25 × 90°	VCS-D025Q	25	25	151	50	1	○