

Size	Class	Code	Chamfer	Basic major dia (mm)	L (mm)	ℓ (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Pipe Threads												
PF 1/8-28	II	SH2F02K	2.5P	9.728	55	19	8	6	9	3	1	○
PF 1/4-19	II	SH2F04-	2.5P	13.157	62	28	11	9	12	3	1	○
PF 3/8-19	II	SH2F06-	2.5P	16.662	65	28	14	11	14	3	1	○
PF 1/2-14	II	SH2F08Q	2.5P	20.955	80	35	18	14	17	4	1	○
PF 3/4-14	II	SH2F12Q	2.5P	26.441	85	35	23	17	20	4	1	○
PF 1 -11	II	SH2F16U	2.5P	33.249	95	45	26	21	24	4	1	○
PF 1 1/4-11	II	SH2F20U	2.5P	41.910	105	45	32	26	30	4	1	△
PF 1 1/2-11	II	SH2F24U	2.5P	47.803	110	45	38	29	32	4	1	△
PF 2 -11	II	SH2F32U	2.5P	59.614	120	50	46	35	38	4	1	△